



RAYTHEON

MANUFACTURING COMPANY

RADIO RECEIVING TUBE DIVISION
CHAPEL STREET · NEWTON · 58 · MASS.

Tube Design Circular No. 5

PENTODE NO. 3 GRID MUTUAL
CONDUCTANCE CHARACTERISTICS

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Written: September, 1944
Issued: October 30, 1944

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This brief report represents a survey of the available information on Gm 3-P trans-conductance from suppressor-grid to plate. Some of the data presented here came from the files of the Tube Design Department and more was gathered experimentally. The procedure was to place fixed voltage (usually 250, 100, -3 or 100, 100, -3) on plate, screen and control-grids respectively on the Miller Bridge, and then to read Gm 3-P as a function of E_{g3} . At the same time a record was kept of plate current, screen current and plate resistance.

Throughout the report, it must be kept in mind that particular numerical values mentioned apply only to tubes with the same plate diameter and number two grid.

Types 78, 6S7G, 7B7 and 6SD7GT furnished excellent data, since test lots had been made in which only the #3 grid was varied. These are all variable- μ r.f. pentodes. In addition: types 57, 58, 77, 6D6, 6K7G, and 6W7G were examined, and were found to agree with the behavior of the four main types.

Type 78

With type 78 tubes, raising the pitch of the suppressor-grid raises the peak value of Gm 3-P, and causes the peak to occur at smaller negative voltages on G3 (Figure 1). Larger bias voltages on the control grid result in lower peak values of Gm 3-P, as would be expected, but do not change the suppressor voltage at which these peaks occur (Figure 2). The use of 100, 100, -3 for the test voltages, instead of 250, 100, -3, results in a higher value of Gm 3-P peak occurring at a lower voltage than before. These effects are illustrated in the graphs and in Table 1 below. Substantially the same behavior is shown by type 77. (Figure 3).

Table 1

<u>Type</u>	<u>G3 TPI</u>	<u>Peak Gm 3-P</u>	<u>Peak at E_{g3}</u>	<u>Test Conditions</u>
78	23	380*	-30 v.	180, 100, -3
	21½	380	-32	" " "
	19	280	-40	" " "

*Probably somewhat low, due to use of only 1 tube.
Value should be average of ten tubes.

For range of lots, see fig. 4.

Above tests were with .680" i.d. plates where it was found that 21 tpi grids gave curves equivalent to those with 19 tpi grids of same size for other makes using .750" i.d. plates. (It was necessary to adjust the curve shape and location of the peak because of usage in composite oscillators with No. 3 grid injection.)

Type 7B7

Nine or ten test-lots of type 7B7 (skeleton plate) having a variety of suppressor-grids, were in the storeroom, and those were tested thoroughly. The experiments showed conclusively that, for this type of tube, an increase of G3 tpi raises R_p and Gm 3-P, and lowers the negative voltage at which Gm 3-P peaks. Table 4, and graphs 4-7 illustrate this:

Table 2

<u>Type</u>	<u>Lot</u>	<u>G3</u>	<u>Test Conditions</u>	<u>Peak at Eg3</u>	<u>Peak Gm 3-P</u>
7B7	37	19.5/5/.373" i.d.	250,100, -3	-37 v	500
	40	25/5/.373	"	-23	650
	43	30/5/.373	"	-16	850
	37	19.5/5.373	100,100, -3	-18	600
	40	25/5/.373	"	-12.5	800
	43	30/5/.373	"	-10	800

Note also that Gm 3-P reaches a higher peak at 100,100.-3 than at 250,100.-3.

Several checks were made to determine the reliability of the experimental data taken during July and August on the Miller Bridge. Four 7B7 tubes of lot 37 were re-read on the Bridge for Gm 3-P, one tube of lot 40, and one 6SD7GT. The lot 40 tube was very unreliable, due to serious microphonics, but the others gave good, consistent data. The results for two tubes, typical of the group, are shown graphically in figure 8. This makes it clear that for all practical purposes the readings on this work are reliable and reproducible.

In this connection, it is interesting to note that the highest tube in a group of five tested at 250,100, -3 was often lowest or next-to-lowest when that lot was re-tested at 100,100 -3, and vice versa. (Data for this are not included here.)

The effect of the diameter of G3 on Gm 3-P was not investigated. However, a quantitative measurement of this would be easy to make, for the storeroom contains test lots of 7A7's and 7B7's with suppressors of 19.5, 25 and 30 tpi in diameters of .300", .343", and .373".

Type 6SD7GT

Type 6SD7GT, a semi-remote cut off tube, was studied, even though different lots could not be as closely compared as with 7B7. Here again, the #3 grid voltage where the peak Gm 3-P occurs grows smaller as E_p and E_{ag} are reduced. This peak is smallest at 250, 100, -2, and is higher at both 250,150, -2 and 100,100 -2.

Table 3

<u>Type</u>	<u>Lot</u>	<u>G3</u>	<u>Peak at Eg3</u>	<u>Peak Gm 3-P</u>	<u>Test Conditions</u>
6SD7GT	66	21/5/.350	-23	700	250,150, -2
	62	19/5/.380	-36	600	"
	66	21/5/.350	-21	650	250,100, -2
	62	19/5/.380	-34	550	"
	66	21/5/.350	-11	775	100,100, -2
	62	19/5/.380	-16	600	"

The above data show also that a small change in G₃ i.d. affects the peak of Gm 3-P a good deal less than does a similar small change in G₃ tpi.

Type 6S7G

Figures 9-12 show the effect on type 7S7G of raising the pitch of the #3 grid. Passing from 15 to 21 tpi, Gm 3-P is increased from approximately 250 micromhos to about 500. In this, the tube resembles a 78. However, unlike the 78 it shows a lower peak value at Gm 3-P when the test voltages are lowered (from 250, 100 to 100, 100). With type 78, a higher peak results at 100,100, due to the geometry of the tube. The curves of figure 9 were taken at RCA. Unfortunately, the plate-diameter was not recorded, but it was probably 0.720 inch, i.d.

Table 4

<u>Type</u>	<u>Lot</u>	<u>G3</u>	<u>Peak at Eg3</u>	<u>Peak Gm 3-P</u>	<u>Test Conditions</u>
6S7G	33	15/5/.375x.410	-45	275	250,100, -3
	42	19/5/.380x.410	-37	475	"
	34	21/5/.375x.410	-23	525	"
	32	23/5/.375	-27.5*	860	"
	33	15	-27	225	135,67.5, -3
	42	19	-	-	"
	34	21	-12	475	"
	32	23	-15*	725	"

* Unexpected value

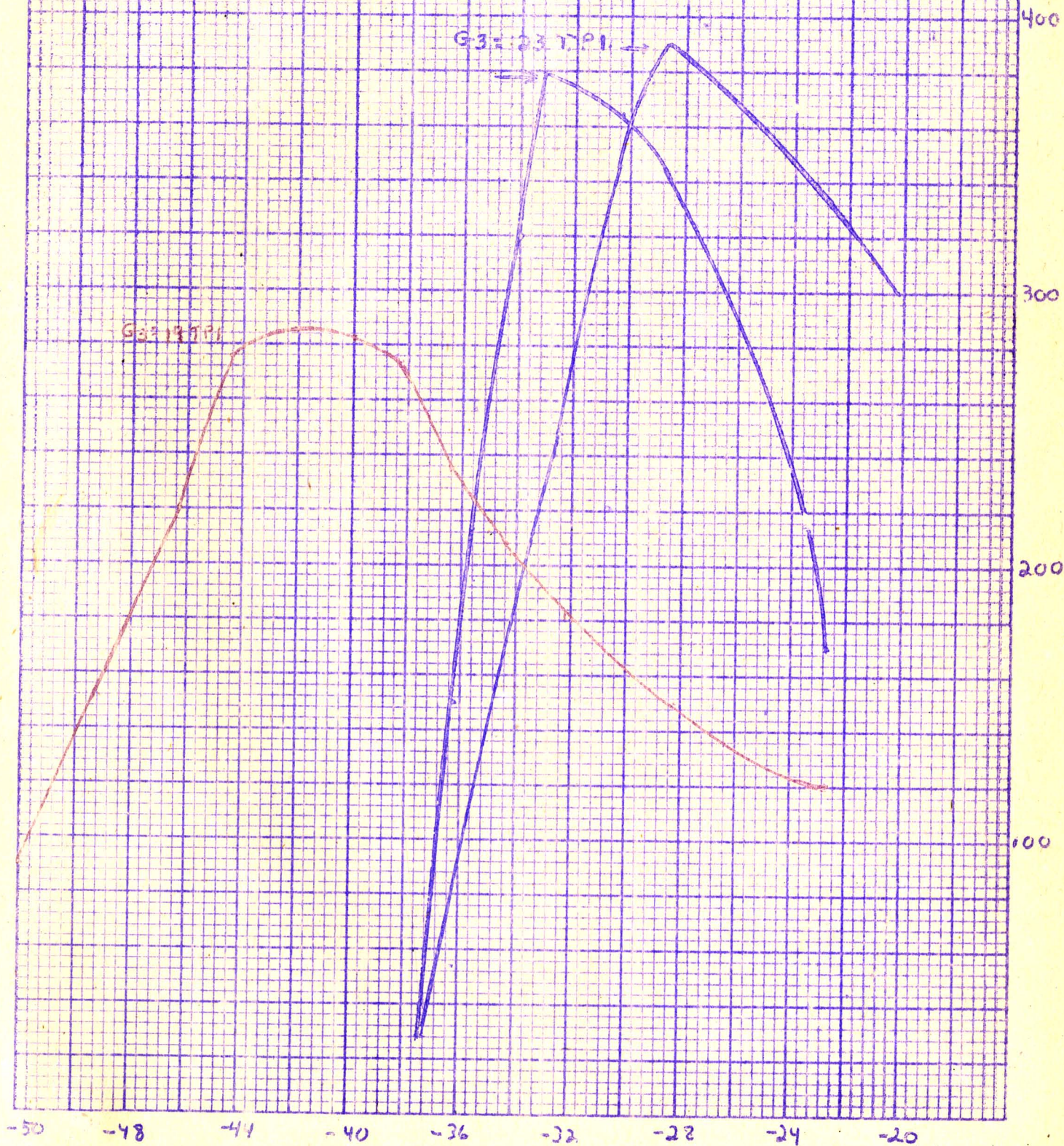
Figure 13 shows Gm 3-P, Rp and Ip of a typical tube (QT-91 in this case) plotted against Eg3. Note that Ip varies steadily although not uniformly, and that Rp has its minimum when Gm 3-P is at the maximum.

Supporting data for curves in this report and additional graphs and other information may be found in a folder entitled "Gm 3-P Investigation" in the files of the Tube Design Department.

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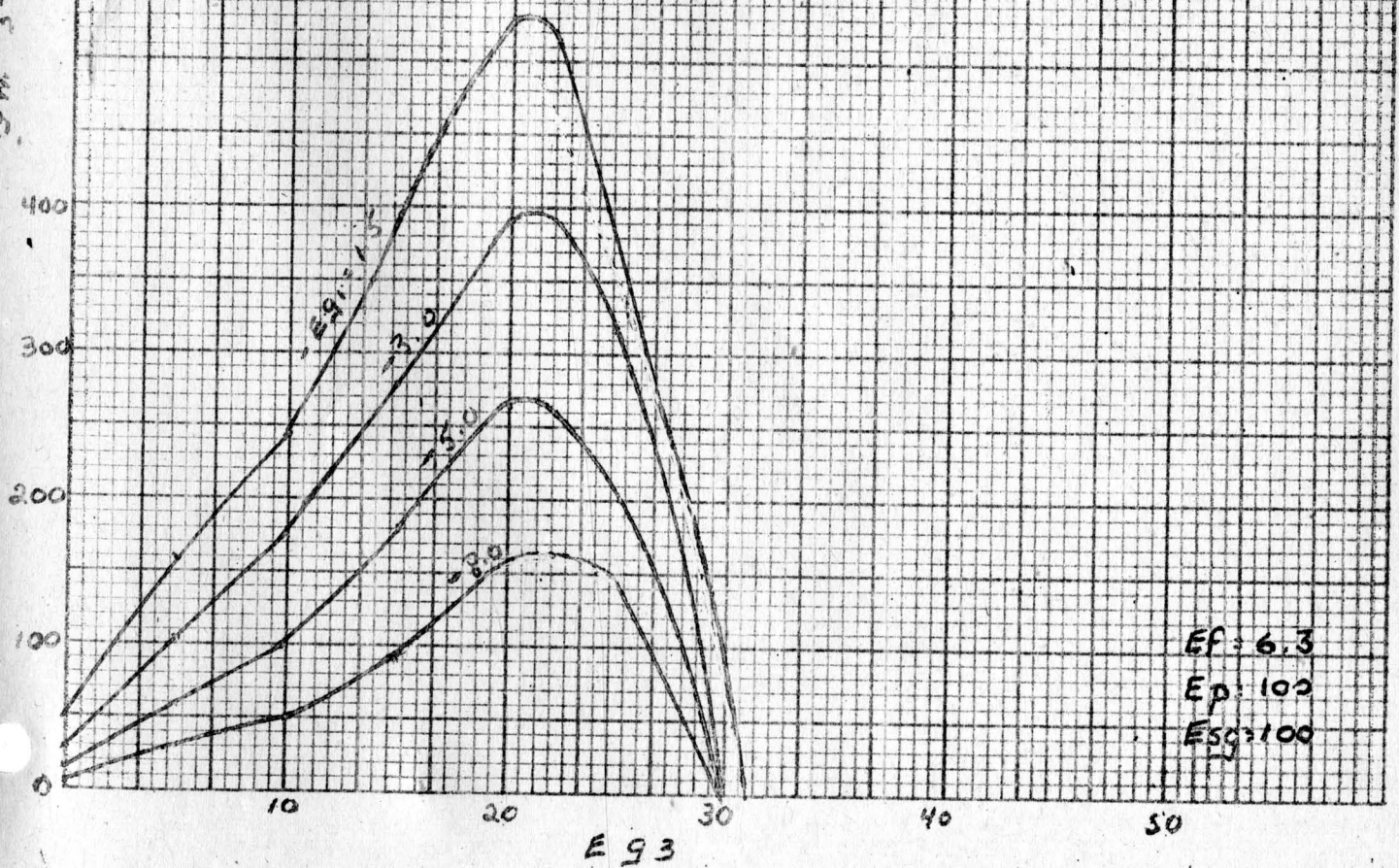
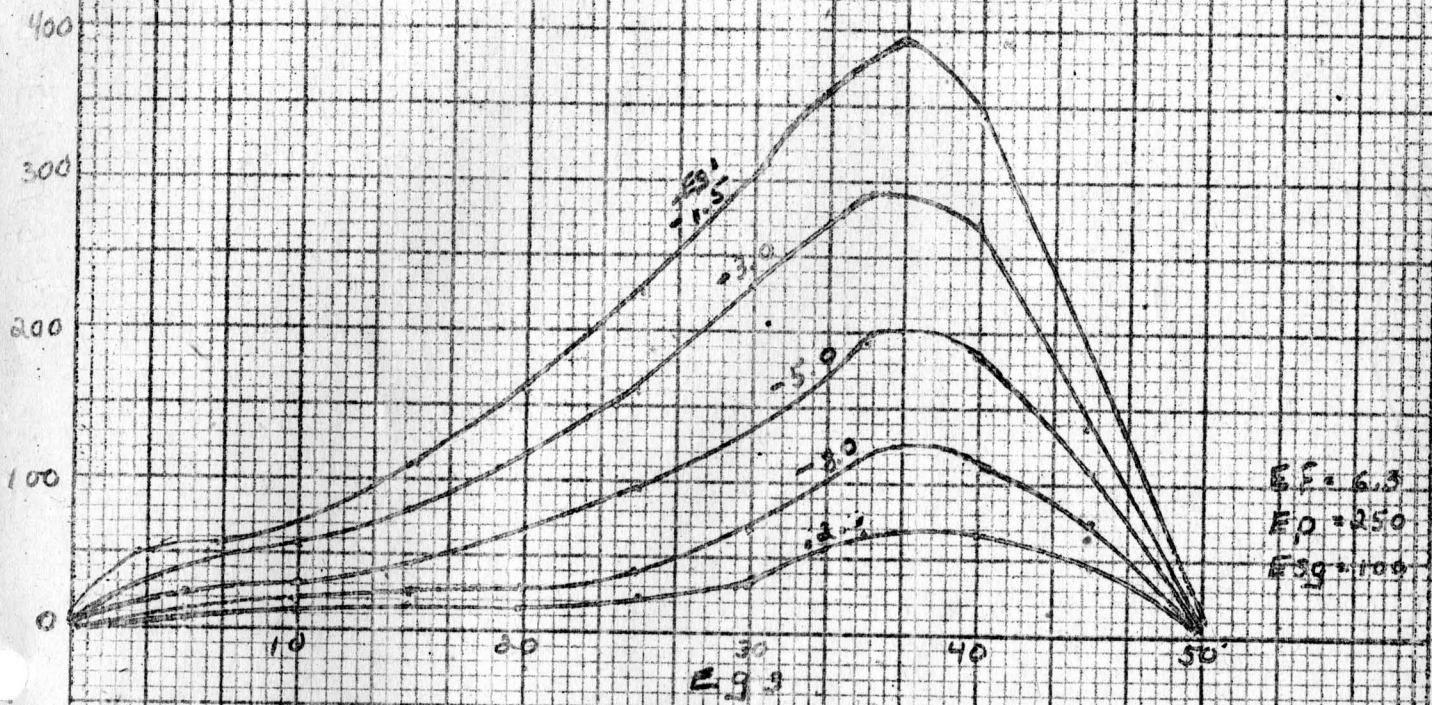
GM 3-P vs. EC3
of TYPE 78

6.3, 180, 100, -3
VARYING T.P.I. G3



AVERAGE RAYTHEON

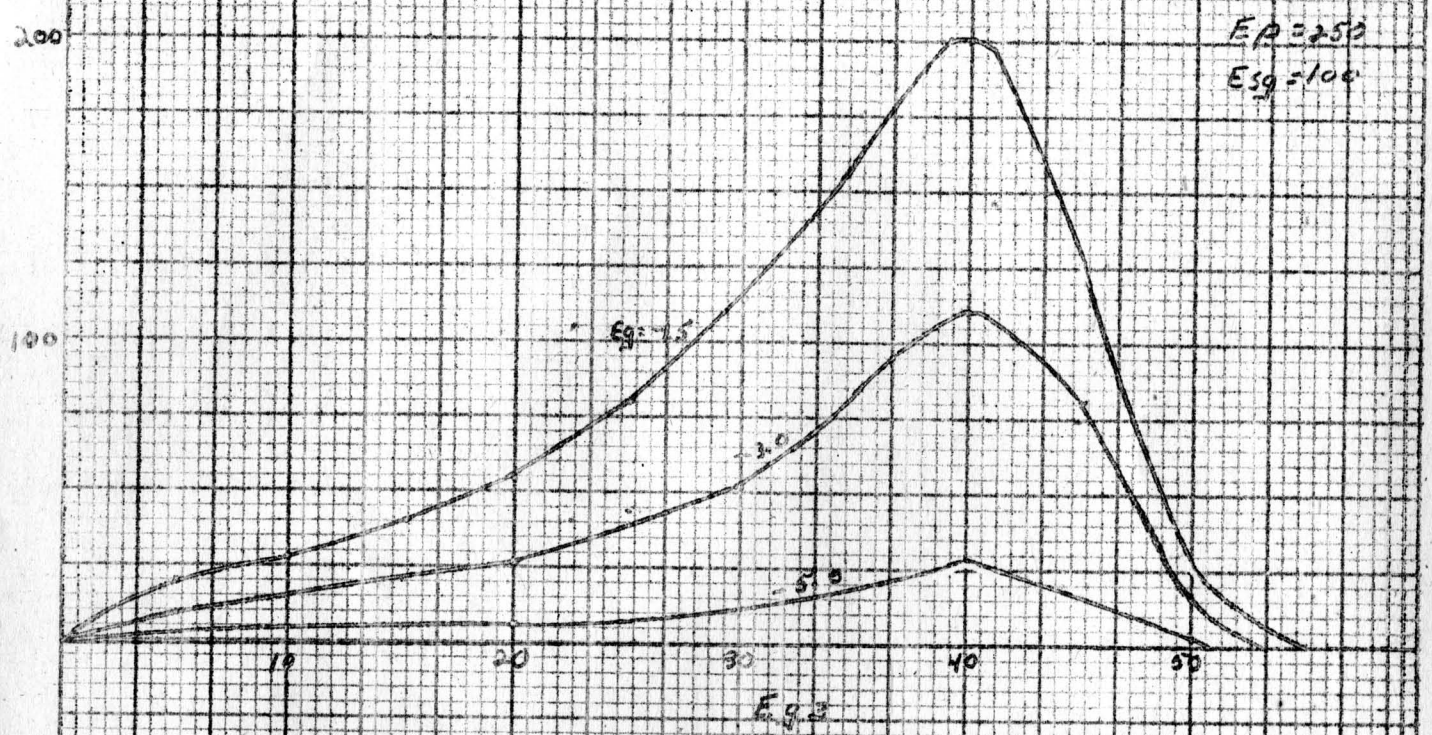
78



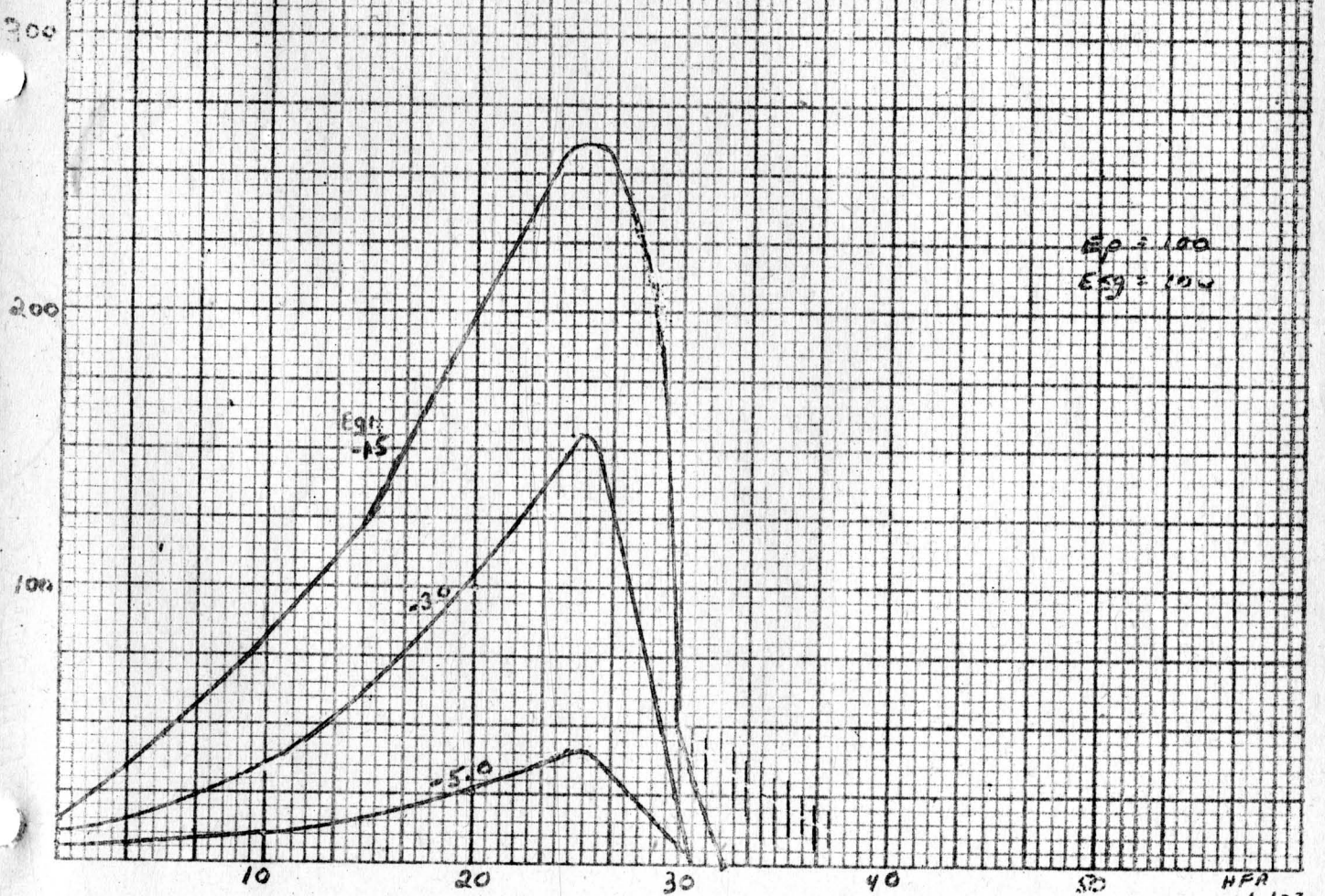
TD-5

FIG. 3

Gm 3-p of Ray. II



Gm 3-p



HFR
71.133
RESCALED GMB.
8/12/04

TD-5

FIG. 4

707

 $E_p = 100$ $E_{g1} = 100$ $E_{g2} = -5$

20TP

25TP

19.5TP

1000

900

800

700

600

500

400

300

200

100

504 m μ sec

Lot G3

43 30/5/373

40 25/5/373

37 19.5/5/373

Showing for each Lot

one high Tube

one AVERAGE

one Low

-25

-20

-15

-10

-5

0

EG3, VOLTS

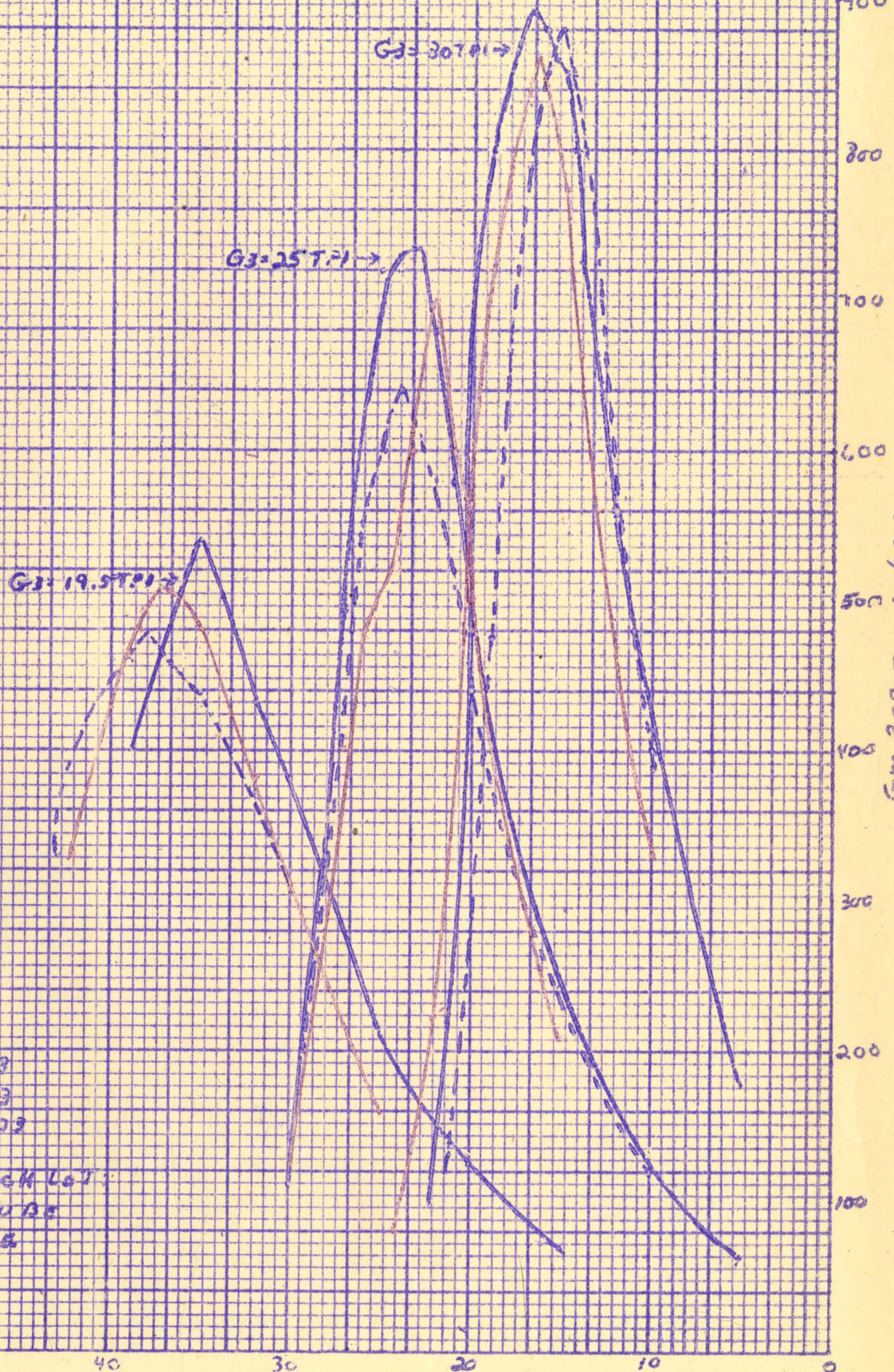
187

EF = 6.3

EP = 250

ESG = 100

Eg = -3



LOT	G3
43	30/5/ .373
40	25/5/ .373
37	19.5/5/ .303

SHOWING FOR EACH LOT:

ONE HIGH TUBE

ONE AVERAGE

ONE LOW

7B7

6074 4: — 21 TP1E3

九

Lot	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80	81	82	83	84	85	86	87	88	89	90	91	92	93	94	95	96	97	98	99	100
1	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80	81	82	83	84	85	86	87	88	89	90	91	92	93	94	95	96	97	98	99	100

2023

Above 40 is Pac. Ry-140

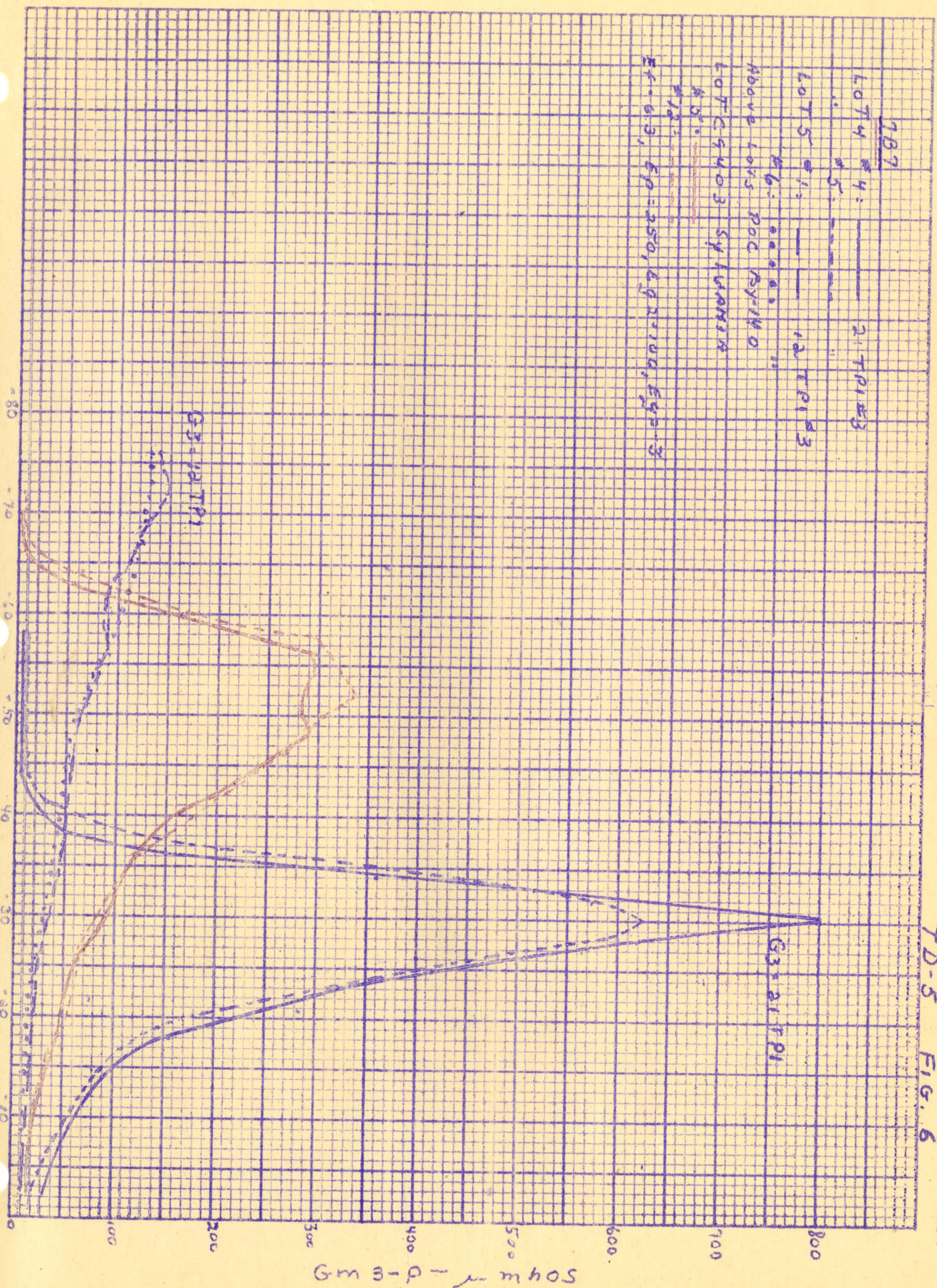
607C9403 SY/10000000

5.

18

$$k_1 = 0.3, k_p = 250, k_{q2} = 100, k_{q3} = 0$$

TD-5 Fig. 6

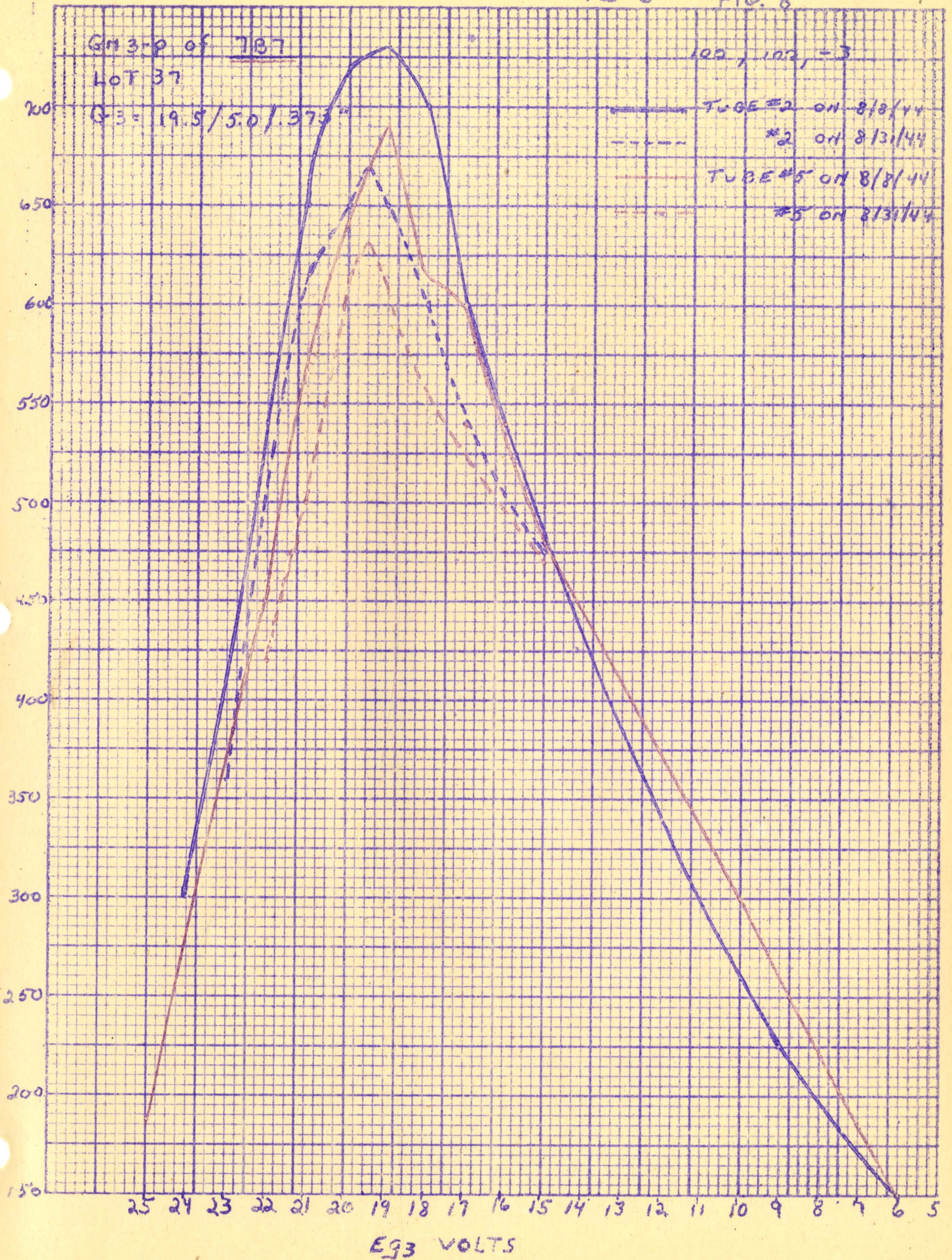


Gm 3 p AND Rp vs G3 TPI
cf Type 7B7



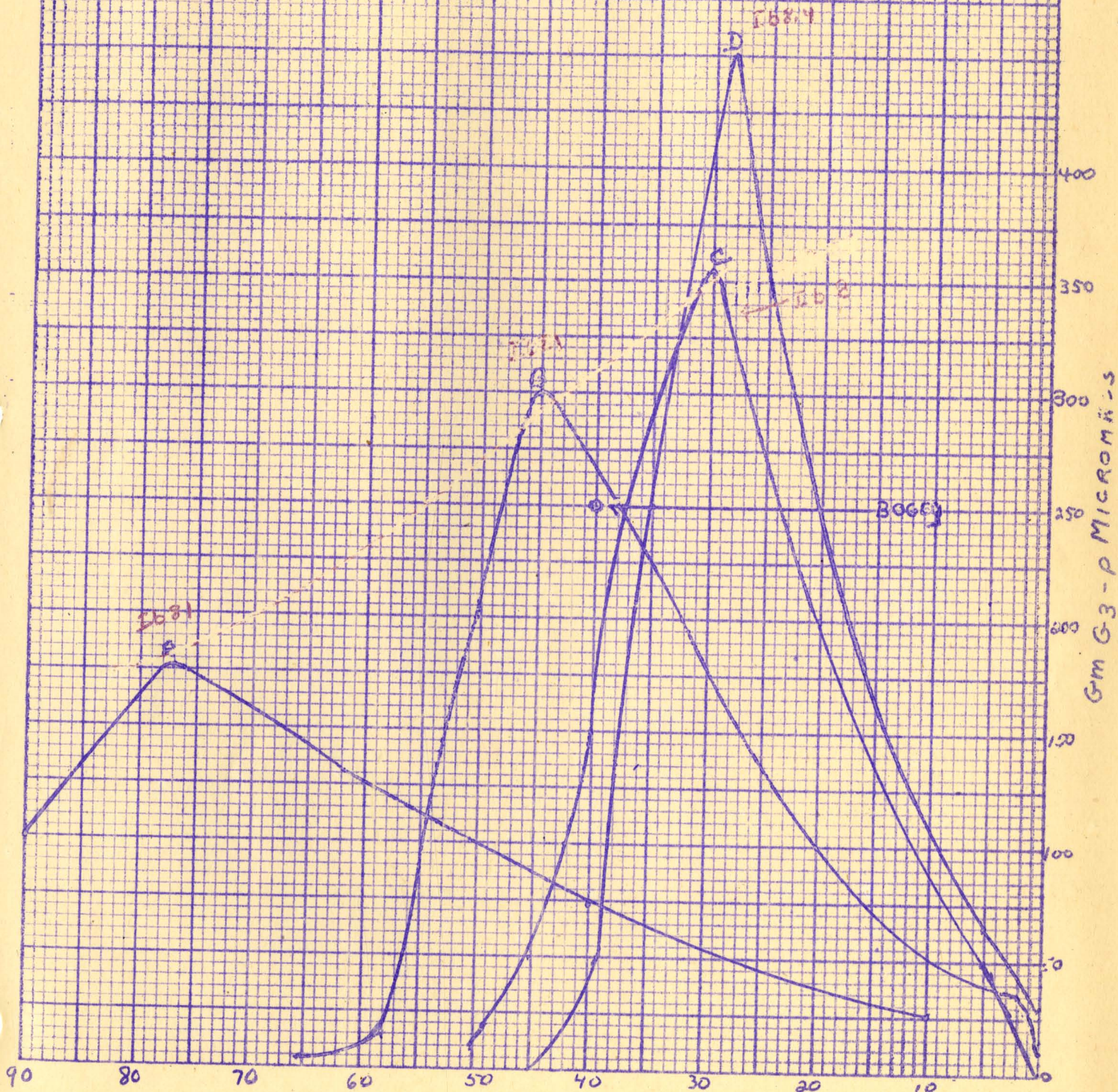
TD-5

FIG. 8

GM 3-p μmh 

6576

- A. #3 GRID 11 TPI - N.U.
- B. #3 GRID 17 TPI - N.U.
- C. #3 GRID 19 TPI - N.U.
- D. #3 GRID 21 TPI - N.U.



Eg3

TD-5 FIG 10

6576

LOT 34 #5 = ---

LOT 34 #6 = ---

6.3, 250, 100, -3 = ---

6.3, 135, 67.5, -3 = ---

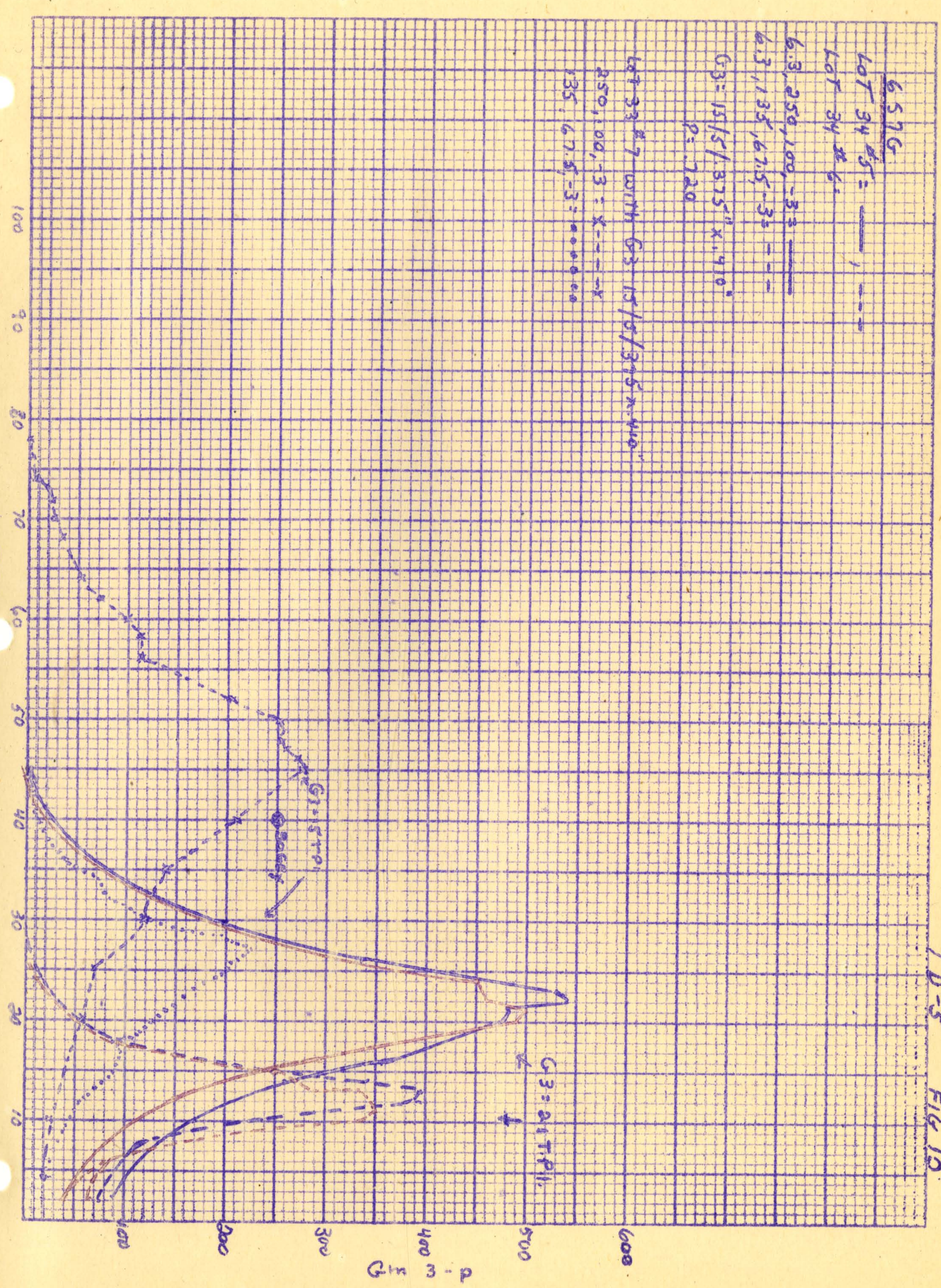
G3 = 15/5/375" x .910"

P = 720

LOT 33 #7 WITH G3 15/5/375" x .910"

250, 100, -3 = X --- X

135, 67.5, -3 = 000000



EGG-OLTS

657G

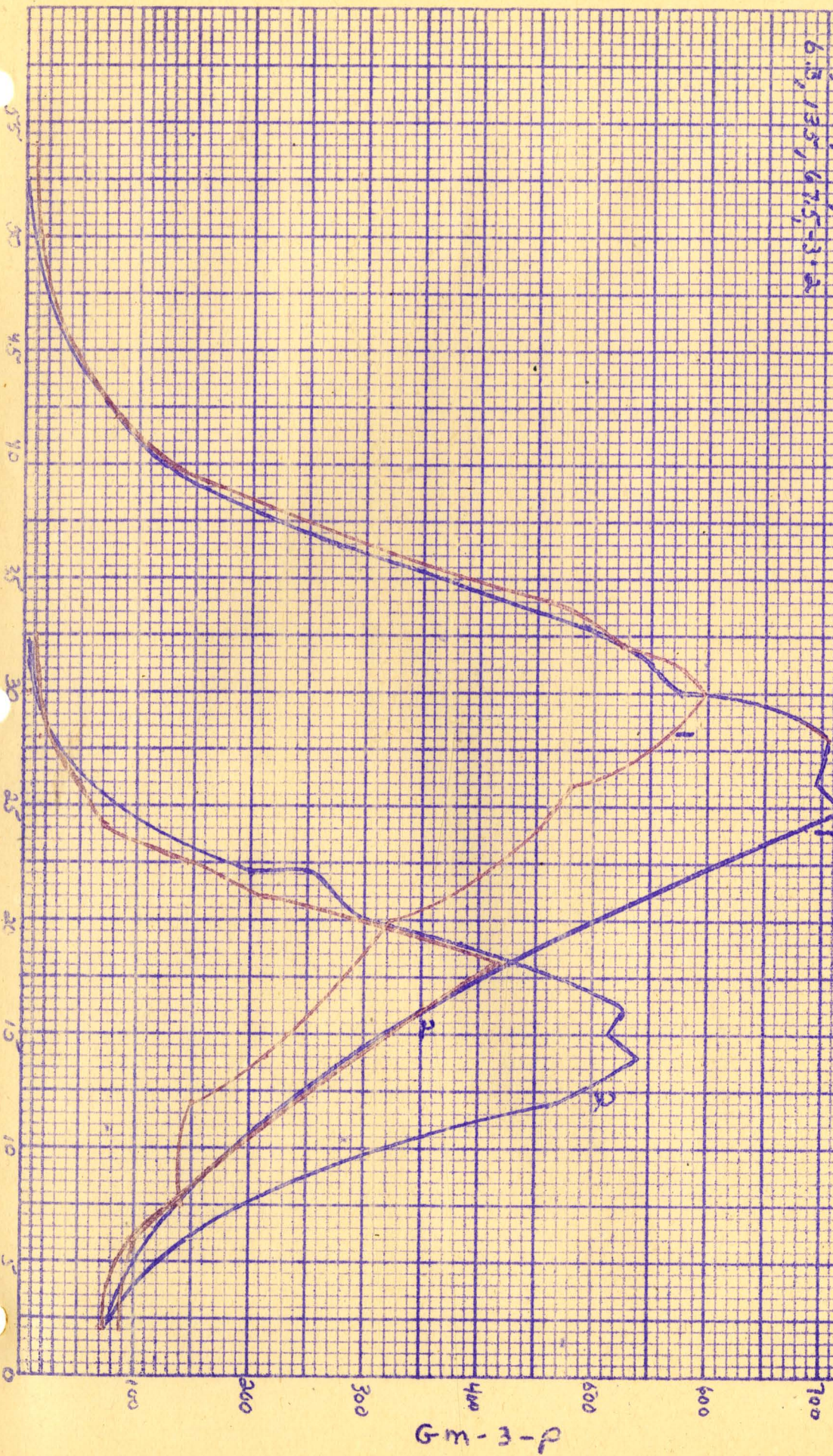
LOT 28 #12 I6 13.5

LOT 28 #4 I6 12.4

6.3, 250, 107, -5 = 1

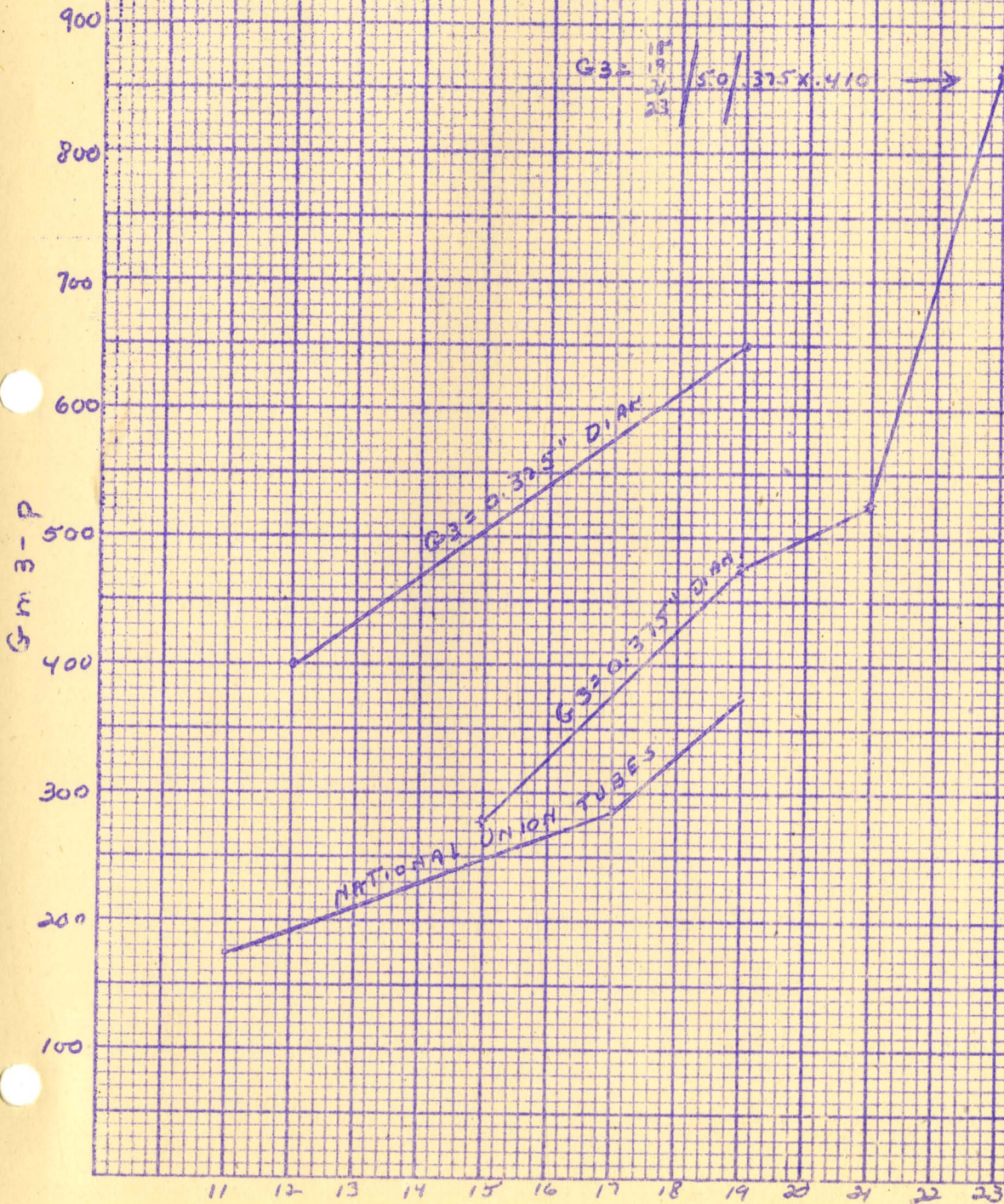
6.3, 135, 67.5 - 3.2

G3 - 19/50/325



G_{m3-p} VS G_3 TPI

657G AT 250, 100, -3 VOLTS



FD-5

FIG. 12-A

GM 3-p vs G₃ TPI657G 135, 67.5, -3

$$G_3 = \frac{5}{28} / 5.0 / .375 \times 710$$

GM
3-p

700

600

500

400

300

200

G₃ = 0.375" DIAM.

15

16

17

18

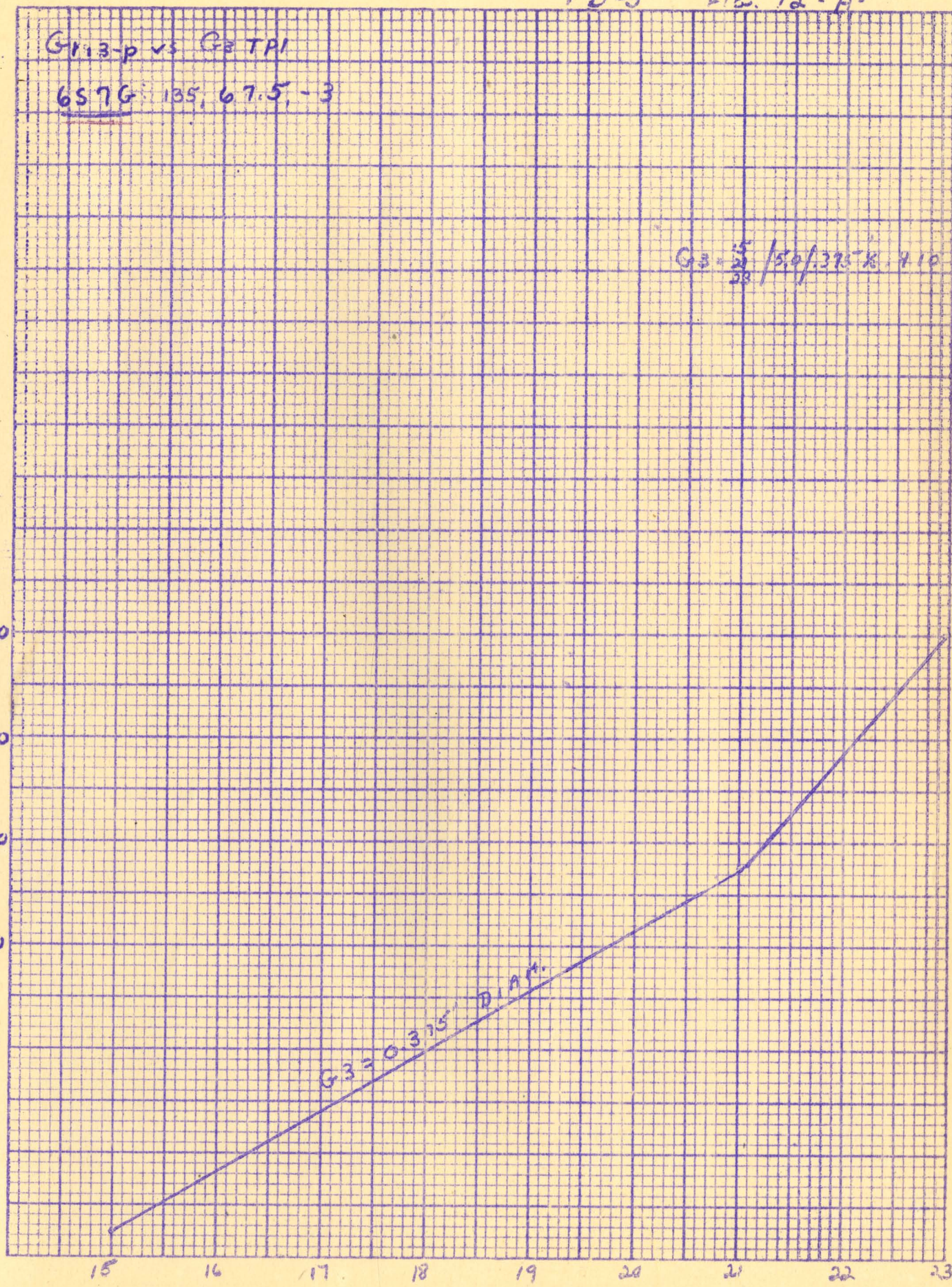
19

20

21

22

23

G₃ TPI

OT-91 Lot 66 Tube #2
100, 100, -2

