HUGHES AIRCRAFT COMPANY

VACUUM TUBE PRODUCTS DIVISION

HIGH VACUUM EQUIPMENT

IONIZATION
GAUGE TUBE
TYPE 507

EQUIPMENT TYPE 507

OPERATES IN ANY POSITION FOR GLASS OR METAL VACUUM SYSTEMS WIDE PRESSURE RANGE -10^{-8} to 1 MICRON EXTRA HEAVY FILAMENT FOR LONG SERVICE LIFE

DESCRIPTION

The VTP-507 Ionization Gauge Tube is an all-glass unit designed for rugged, continuous duty in vacuum measuring circuits. It may be directly attached to a glass vacuum system or coupled to a metal system by suitable portcouples.

The gauge's envelope is of Nonex glass and has been formed with a large tubulation to minimize impedance to flow of gas. Internally the gauge uses an extra-heavy tungsten filament, center tapped for maximum operating life. The grid surrounding the filament is spaced to allow operation of the VTP-507 in any position. Internal shielding is also provided to prevent any leakage caused by evaporation of the filament.

The VTP-507 Ionization Gauge Tube has been engineered and constructed by the Vacuum Tube Products Division to provide maximum reliability and accurate reproduction of vacuum measurement. Its sensitivity is linear at 100 microamps per micron of Hg, and the tube can be operated at pressures up to 1 micron in non-corrosive gases. Outgassing can be quickly accomplished by either switching the filament power supply to the grid or by passing an induction coil around the tube itself.



ELECTRICAL SPECIFICATIONS*

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Filament voltage	5 volts A.C.
Filament current	5 amperes
Grid voltage	150 volts
Grid current	5 ma.
Grid power (Dissipation for outgassing)	25 watts
Collector voltage	20 volts
Collector currentVaries directly wi	th gas pressure ith grid current
Sensitivity (for dry air at typical operating conditions)	.100 μa/micron
Maximum operating pressure Air (or other corrosive gases)	1 micron
Noble gases or hydrogen	.2 atmospheres

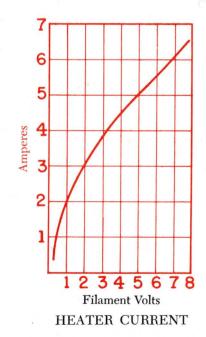
* typical operation

MECHANICAL SPECIFICATIONS

Envelope material	Nonex 7720 glass
Envelope length	4" overall
Tubulation length	2"
Tubulation diameters	34" OD, %16" ID
Base diameter	2¼" OD
Base typeMedium Mor JETEC E7-2 (fits Joh	ulded Flare Septar 7 pin- nson socket type 122-2 <mark>47</mark>)
Filament material	Tungsten
Grid material	Tungsten
Mounting	Glass seal or portcouple
Mounting position	Any
•	at approximately 5 am- n grid connection (pins 5 pressure reading is stable

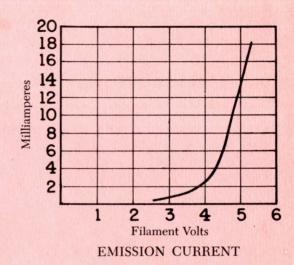
OUTLINE DIMENSIONS in inches $5\frac{1}{2}$ dia.

TYPICAL OPERATING CURVE

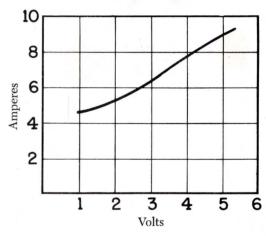


V-1/3M/SL/9-60 CREATING A NEW WORLD WITH ELECTRONICS HUGHES HUGHES AIRCRAFT COMPANY

TYPICAL OPERATING CURVE

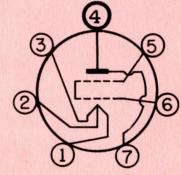


OUTGASSING CURVE



GRID OUTGAS CURRENT

BASING VIEW-BOTTOM



1 - Filament

4 - Collector

2 - Filament

5 - Grid

Center Tap

6 - Grid

3 - Filament

7 - Collector

For additional information, please write:

HUGHES AIRCRAFT COMPANY VACUUM TUBE PRODUCTS DIVISION MARKETING DEPARTMENT 2020 SHORT STREET, OCEANSIDE, CALIFORNIA TELEPHONE SARATOGA 2-2101



HIGH VACUUM EQUIPMENT

ION PUMP
POWER SUPPLY
MODEL VPC-100

VACUUM TUBE PRODUCTS DIVISION

ION PUMP POWER SUPPLY MODEL VPC-100

-DESCRIPTION -

The Hughes VPC-100 has been designed for compatible use with the Hughes Model VP-5 high vacuum ion pump.

The VPC-100 is completely self contained in an attractive portable cabinet housing all circuitry and controls necessary for pumping to pressures of 1×10^{-9} mm Hg. or less. System pressure may be read accurately concurrent with pumping. Controls located on the face of the unit include:

A large easy-to-read meter with calibrations indicating both voltage applied to the ion pump and pressure in mm of Hg.

A meter function switch - selects voltage or pressure indications.

A pressure, multiplier switch - selects pressure ranges from 10^{-4} to 10^{-9} . A "meter off" position is also provided.

A zero adjustment knob.

Off-on power switch with indicator light.

Separate high voltage off-on switch with indicator light.

Of special note in this control is the incorporation of a vacuum tube voltmeter in the metering circuit. This feature prevents meter burn-out due to accidental short circuits or sudden increases in pressure while operating in sensitive ranges.

-CONNECTIONS-

The VPC-100 is supplied complete with four feet of shielded cable fitted for connection to the Hughes ion pump.

 \boldsymbol{A} standard plug with ground lug or pin is supplied on the six foot $\boldsymbol{A}\boldsymbol{C}$ power supply cord.

Precautionary measures normal with any high voltage equipment are recommended.

-SPECIFICATIONS-

14" W x 8 1/2" H x 8 1/2" D **Dimensions** Weight 26 lbs. net Input 110/120 volts, 50-60 cps, 1 phase 5000 volts, no load Output 20 ma short circuit current negative ground Fusing Meter Circuit 1 amp 2 amps High Voltage Supply -OPERATION-1. Turn all switches "OFF". 2. Attach high voltage lead to pump, making sure ground lead is making proper contact. Evacuate system to pressure of 20 microns Hg., preferably 1 micron. 3. Turn power switch ON; allow warm-up of at least three minutes. a. Zero meter. b. Place pressure multiplier switch in OFF position. 4. Turn high voltage switch ON. 5. Advance pressure multiplier switch until meter reads above one. 6. Voltage may be measured by placing meter function switch in "VOLTAGE" position. -PRICE-

For further information, please contact:

HUGHES AIRCRAFT COMPANY Vacuum Tube Products Division 2020 Short Street Oceanside, California SAratoga 2-2101



VACUUM TUBE PRODUCTS DIVISION



COLD CATHODE
DISCHARGE GAUGE
PGC -300

COLD CATHODE DISCHARGE GAUGE CONTROL MODEL PGC-300

DESCRIPTION

The Hughes PGC-300 is the companion control designed for use with Hughes new Philips gauge tube, Model PG-7.

The PGC-300 provides all controls necessary to facilitate accurate readings of pressures to the area of 10^{-8} mm Hg. The unit is completely self contained in an attractive portable cabinet. 1 Controls conveniently located on the face of the panel include.

- *A large, easy-to-read meter with calibrations indicating pressure in mm of Hg. A separate scale having non linear calibration is used for readings in the range 10⁻⁴ mm Hg. Calibration of the scale used for all other decades is linear.
- *A pressure multiplier, switch for selecting pressure multiples of 10^{-4} , 10^{-5} , 10^{-6} , 10^{-7} , 10^{-8} , or turning the meter off.
- *Zero adjustment control.
- * Calibration adjustment.
- *Off-on switch.

CONNECTIONS

The PGC-300 is supplied complete with four feet of shielded high voltage cable fitted for connection to the Hughes PG-7 ionization gauge tube. The tube terminal connection has been specially designed to insure the inherent accuracy available from the PG-7 gauge tube.

A standard plug with ground lug or pin is supplied on the six foot AC power supply cord.

Two pin jacks are provided on the rear of the chassis to facilitate calibration of the control unit reference voltage. With proper circuitry the jacks may be used as recorder output terminals.

Precautionary measures normal with any high voltage equipment are recommended.

¹ Also available as a panel mounted unit. Specify PGC-300-R.

SPECIFICATIONS

Dimensions

11" W x 7" H x 8 1/2" D

Weight

18 lbs. net

Input

110/120 volts, 50-60 cps. 1 phase

Output

2500 volts @ 5 ma

Fusing

High Voltage Supply

3 amps

VTVM Circuit

1 amp

OPERATION

- 1. Turn line switch "OFF".
- 2. Attach high voltage lead to gauge tube, making sure ground lead makes proper contact.
 - a. Plug high voltage lead into rear of PGC-300 chassis.
 - b. Plug power cord into 117V AC, 50-60 cycle outlet.
- 3. Turn line switch "ON". Allow minimum warm-up of three (3) minutes. Zero meter, then calibrate to full scale position.
- 4. Turn pressure multiple switch to 10⁻⁴ position. (No damage to gauge tube will result from operation at atmospheric pressure.)
- 5. When meter indicates 1×10^{-4} position, advance range switch to 10^{-5} position. For remainder of ranges read linear scale, advancing switch to next decade when meter reads less than one in any given range.

For further information, please contact:

HUGHES AIRCRAFT COMPANY Vacuum Tube Products Division 2020 Short Street Oceanside, California SAratoga 2-2101



HIGH VACUUM EQUIPMENT

PRICE LIST OCTOBER 1, 1960

VACUUM TUBE PRODUCTS DIVISION

VACUUM GAUGE TUBES

Number	Description	Price
Thermocouple Type 6343 7822 6416	Fast response, metal Medium response, metal Ruggedized, metal	\$ 12.50 11.00 9.50
Cold Cathode Type: PG-7	Demountable, metal With mating flanges	75. 00 87. 50
Ionization Type: 6578 7169 VG1A VG1B	Three filament, metal, flanged Three filament, nonex glass Pyrex glass, 1/2" tubulation With Jones plug, 4 prong or 6 prong (specify) Pyrex glass, 3/4" tubulation With Jones plug, 4 prong or 6 prong (specify) Nonex glass, 3/4" tubulation	65.00 30.00 21.75 24.00 21.75 24.00 24.00
Ion Pump: VP-5	Metal or glass tubulation (specify) With mating flanges (Prices include magnets) *Prices are for quantities of 1 - 9 units *Terms FOB Oceanside, Net 30 days	97.50 110.00

For further information and quantity prices, contact:

HUGHES AIRCRAFT COMPANY Vacuum Tube Products Division 2020 Short Street Oceanside, California SAratoga 2-2101

Effective: October 1, 1960

VACUUM GAUGE CONTROLS

Number	Description			Price
Thermocouple type:	Scales	Stations	Tube	
TGC-100	1	1	6343	\$100.00
TGC-102	1	1	7822	100.00
TGC-104	1	1	6416	100.00
TGC-106	1	1	6343	75.00
(Battery operated)				
TGC-200	2	1	6343	135.00
TGC-201	2	4	6343	150.00
TGC-202	2	1	7822	135.00
TGC-203	2	4	7822	150.00
TGC-204	2	1	6416	135.00
TGC-205	2	4	6416	150.00
Cold Cathode Type:				
PGC-200	3	1	PG-7	190.00
PGC-300	5	1	PG-7	225 . 00
Ionization Type:				
IGC-200	2	1	VG-1A	300.00
Ion Pump Power Supply	7:			
VPC-100	For VP-5	pump, includes V	TVM	310.00
VPC-101	For VP-5 pump, without VTVM			235.00

^{*}Contact meters available only on special order

For further information, please contact:

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^{*}Add "-R" to model number for rack mounts (no increase in price for standard rack mounts)

^{*}Combination units available on special order; i.e., PGC-200 & TGC-201 combined (price is combined price plus 10%)

^{*}Prices DO NOT include tubes or pumps

^{*}Terms FOB Oceanside, Net 30 days

^{*}Prices are for quantities of 1-4 units