

Owens-Illinois - Columbus Plant

3/9/66

Investment - 4,000,000
220 Ton melting Capacity in 24 hours.

Emory Gill mgr.

Elton Tom Engr.

Down time costs 200-300 / hour

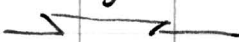
Tank has 2 feeders running - can handle 3 feeders

Funnel Spinner speed - 8 seconds - funnel uses 1 1/2 volumes of glass compared to panel.

Button & Spinner Synchronized 12 heads on Panel Press

Plan automatic funnel Transfer & Crack-off.

Panel Press mfg. by Lynch - ELP

Spinner Designed & built by Owens-Ill. - uses massive  dovetail slide for alignment.

Spinner has 8 positions & cost \$500,000

Panels produced at 5 1/2 / minute

Presses are hydraulic operated & - old ones were pneumatic. Molds must be more accurate.