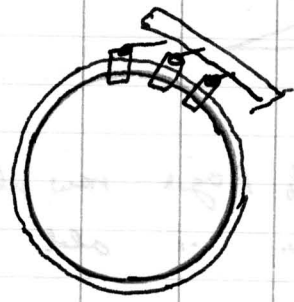


3/7  
3/8  
1965

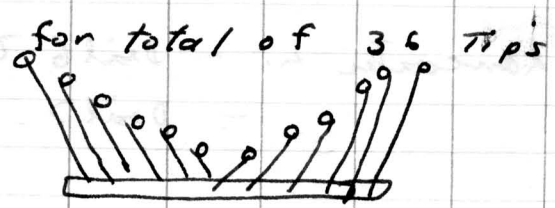
# GLASS MANUFACTURING NOTES

Lancaster Glass

12" Funnel to Panel sealing being done with a Ring burner made of 3 units of 12 burners



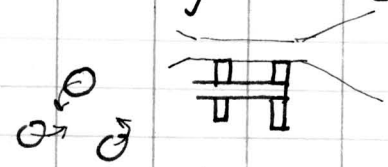
each (Litton fires)



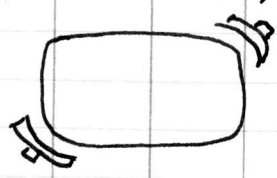
all tips held in iron band & equally spaced so as to give 36 jets on to glass.

Sealing time was 41 seconds using  $\text{Air} + \text{O}_2$ .

Funnel chucked on neck



Panel held in vacuum chuck & aligned to funnel by 2 jaws on a diagonal



Bill Davidson



Funnel button insertion uses Induction oscillator rated input of 230/25 Amps.

8-7 funnels/min.

ick Babcock

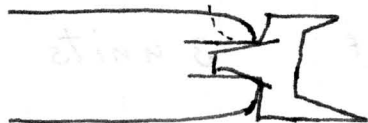


Inspection of ware on AOQL of 2.5% per mil 105D. measuring - Funnel wall thickness, each head, each mold, & neck concentricity, hour/y.

~~Open~~ Operator of mushroom can prematurely release studs allowing them to seq.

Panel is placed on 3 balls covered with tape & panel chucked onto balls by vacuum - vacuum secured jig placed in Blanchard Grinder.

Dick Oldham had tried diamonite - dense  
~~The~~ A1/2 O<sub>3</sub> Pink diamonite rings off here.



Lancaster L. - Drill 6 to Page new plant.  
Drill 7 " " old "